

Model PS/IPS

Stainless Steel-Double Wall-Positive Pressure Piping Systems



- PS/IPS Boiler Breeching
- Chimney Stack
- Engine Exhaust
- PS/IPS Grease Duct
- Foodservice Venting Solutions















Refer to submittal SCISGIPS for detailed product specifications.

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U.S. PATENTS

Selkirk Metalbestos invented the Model PS concept (flanged end, welded tube, V band) over 25 years ago and was granted the following patents.

U.S. patents: 3902744, 4029343, 4029344

UNDERWRITERS LABORATORIES LISTINGS

Model PS and IPS in sizes 5" through 48" diameters have been tested and Listed (Safety Certified) by Underwriters Laboratories, Inc. (ULI) and bears the UL and/or c-UL logo signifying compliance with U.S. and/or Canadian standards. UL Listing product categories include:

(USA) Grease Duct
Building Heating Appliance Chimney
(Industrial) 1400° F Chimney
Type L Vent (Model IPS only)

(Canada) Grease Duct
540°C (1000°F) Industrial Chimney
760°C (1400°F) Industrial Chimney
UL file numbers for PS and IPS include
MH6673 and MH11382

APPLICABLE MODEL PS/IPS REFERENCES

Building Heating Appliance Chimney
UL103 NFPA211 NFPA31 NFPA37 ULC-S604
1400° Chimney
UL103 NFPA211 FNFPA37

Grease Duct UL1978 NFPA96 Type L Vent

Type L Vent
UL641 NFPA31

ASSOCIATIONS

Selkirk Metalbestos is proud to be an active member of the following associations:













CODE COMPLIANCE

When installed in accordance with its installation instructions, Model PS and IPS comply with the following codes:

NFPA (National Fire Protection Association)

SBCCI (Southern Building Code Congress International)

ICBO (International Conference of Building Officials)

BOCA (Building Officials and Code Administrators)

ICC (International Code Congress)

Model PS and IPS have been approved by the City of New York Department of Buildings, Materials and Equipment Acceptance Division under the following MFA numbers:

· ·	Model PS	Model IPS
Building Heating Appliance Chimney	MEA 132-90M	MEA 135-90M
1400° F Chimney	MEA 133-90M	MEA 181-90M
Grease Duct	MEA 134-90M	MEA 134-90M

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SYSTEM CONCEPT

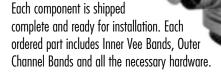
Selkirk Metalbestos Model PS and IPS are modular, prefabricated piping systems which embody flanged joints designed for both quick assembly and pressure-sealing capabilities. They offer a combination of insulated piping components as well as the structural accessories needed for support and attachment to building structures. Expansion joints are available both in gasket designs and in pressure tight, all-welded bellows designs.

Standard gas-carrying piping parts are usable for a wide variety of applications:

- Chimneys and stacks for all types of building heating equipment.
- Chimneys for industrial ovens, furnaces, and processing equipment.
- Exhaust piping for engines or turbine units.
- Ducting in restaurants for compliance with Type 1 hood requirements.
- Ducting for heated air and combustion products.
- Ducting for light duty pollution control equipment.
- Venting for engine exhaust and other shipboard systems.
- Venting for offshore drilling rigs.

Complete Line of Fittings

Model PS and IPS are available in eighteen sizes, from 5" I.D. to 48" I.D. Fittings include various elbows, tees, supports and terminations, as well as a variety of accessory fittings designed to make installation simple and quick.



All items included with each order are listed in this catalog under the part



Exceeding the Requirements

Selkirk Metalbestos, inventors of the positive pressure system concept, far exceeds the requirements of codes and other manufacturers. Results of our testing programs illustrate this fact.

Leak Tests

Selkirk Metalbestos conducted system pressure testing against leakage in the presence of UL inspectors, and results of these tests are impressive. Using the OSHA occupation standard-of-leakage rate of 50 parts per million over an eight hour period as criterion for acceptance, Selkirk was tested to a leakage rate of only .144 parts per million, or three-tenths of one percent (.3%) of the maximum allowable leakage.



Seismic Tests

We further demonstrated the superiority of the Model PS and IPS concept by conducting seismic load tests. These tests proved the structural integrity of our products under severe stress by showing that a guyed stack measuring 20 inches in diameter and exceeding 10 feet above the guying location (installed in strict accordance with the UL103 Listing) could withstand the rigors of all Seismic Zones.

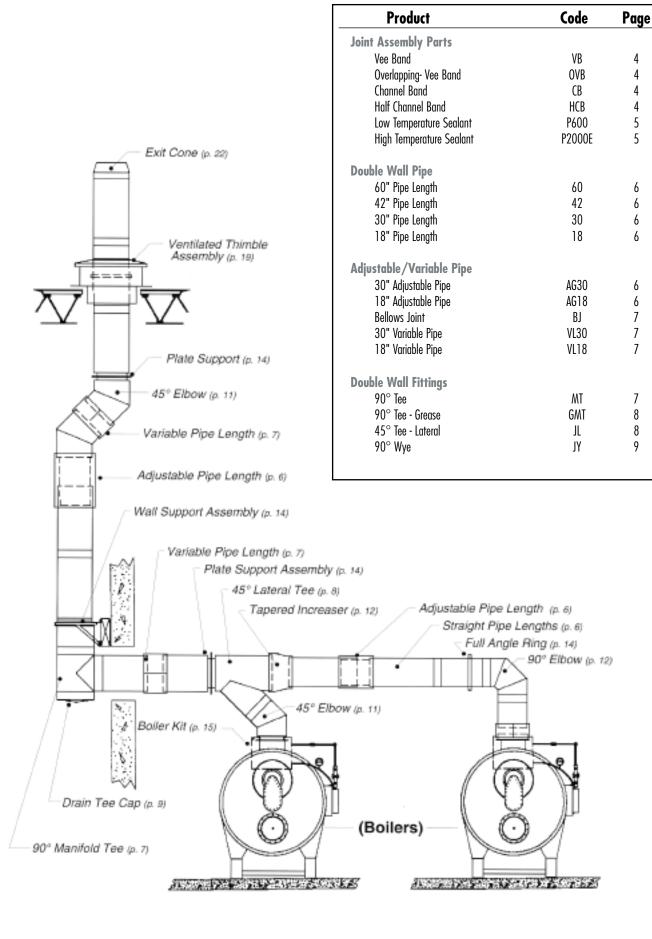
Structural Tests

Selkirk Metalbestos recently tested for greater freestanding limits (termination height above a guide point). These tests, simulating stack performance under 110 mph wind conditions, again demonstrated the superiority of Selkirk Metalbestos products.



Skin Temperature Rise Tests

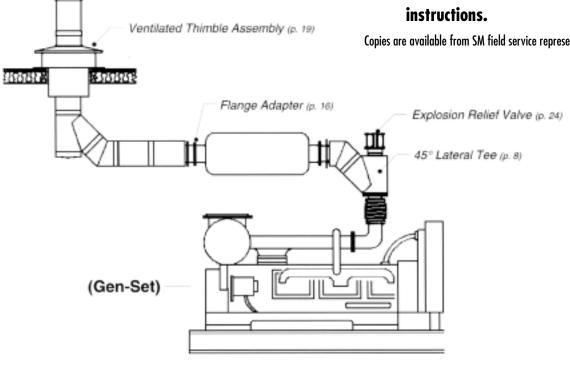
Among other things, UL103 covers the temperature rise limits of the surrounding combustible materials in an unenclosed chimney installation and it defines the test set-up to measure the actual temperature rise of those materials at the OEM recommended clearances. Our published Model IPS skin temperatures were obtained during these tests.



Product	Code	Page
Double Wall Fittings (cont)		
Drain Tee Cap	TC	9
Clean Out Tee Cap	TCN	10
15' Elbow	EL15	10
30o Elbow	EL30	11
45' Elbow	EL45	11
90' Elbow	EL90	12
Tapered Increaser	OT	12
Step Increaser	OS	13
Drain Section	DS	13
Suppot/Guide Accessories		
Half Angle Ring	HR	14
Full Angle Ring	FR	14
Plate Support Assembly	PA	14
Wall Support Assembly	WA	14
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Connection Accessories		
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Product	Code	Page
Roof Penetrations		
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Tall Flashing	TF	18
Pitched Tall Flashing	PTF	18
Ventilated Thimble	THB	19
Ventilated Tall Flashing	VTF	19
Ventilated Storm Collar	VSC	19
Ventilated Thimble Assembly	MVT	19
Ventilated Support Assembly	MRS	20
Pitched Ventilated Thimble	PVT	20
Terminations		
Closure Ring	CR	21
Chimney Top	CT	21
Stack Cap	SK	22
Exit Cone	EC	22
Flip Top	FL	23
Miter Cut	MC	23
Miscellaneous		
Explosion Relief Valve	ER	24
Guy Section	GS	24
Guy Tensioner	GT	24

Note: For details on parts usage, refer to the Selkirk Metalbestos installation instructions. Ventilated Thimble Assembly (p. 18) Copies are available from SM field service representatives and regional offices.



Model PS vs. Model IPS









Fiber insulation increases the diameter of the outer wall on Model IPSC2 and IPSC4 pipe and fittings. Shown in this sequence is the same 8-inch diameter inner pipe. (*Photo 1*) Without insulation the outside diameter of the pipe is 10-inches. (*Photo 2*) This is also true of the same pipe with a 1-inch layer of insulation. (*Photo 3*) However, the same 8-inch pipe with 2-inch insulation results in an outside diameter of 12 inches. (*Photo 4*) Adding 4 inches of fiber insulation makes the diameter of the outer wall 16 inches.

Understanding Product Codes and Part Numbers

All parts manufactured by Selkirk Metalbestos are identified by a series of numbers and letters which describe their makeup and function.

Here is how to interpret the Part Number designation for Model PS and IPS products.

- 1. It begins with the pipe or fitting's Internal Diameter (in inches) such as **8**, **22**, **36**, etc.
- 2. This is followed by the *Model* designation, **P** for air-insulated (Model PS), or **IP** for parts that are fiber insulated (Model IPSC1, C2 or C4).
- 3. Next, is the product's Material designation, such as **316** or **304/304**. The first item indicates the makeup of the inner liner, while the second half indicates the material content of the outer wall, if stainless. If aluminized outer, the Part Number indicates inner material only.
- Then, following a long dash, the product's Code name is listed, such as AG30, JY, or MVT. If the product is air insulated, the product identification ends with this Code.

(For Product Code listings, refer to page 2.)

 Finally, when a product is fiber insulated, a designation is added at the end to indicate *Insulation Thickness*. C1 means a thickness of 1 -inch; C2, 2-inches; and C4, 4-inches.

(For comparison, see photos above.)

Thus, the Ordered Part Number for a 30-inch Adjustable Pipe, with a 6-inch I.D., made of 304 Stainless Steel inner and Aluminized Steel outer, packed with 2-inch fiber insulation, is listed:

6IP304- AG30C2*

* Note: For products with reduction or increaser parts, the Part Number changes as follows:

MT and JL - Diameter of Body listed in front of Model P or IP.

Diameter of Snout listed in front of Code designation

Example - For a Manifold Tee with a 42" dia. Body and 30" dia. Snout:

42P304-30MT

OT and OS - Smaller diameter listed first (before Model designation)

Larger diameter listed before Code designation

Example - For a Tapered Increaser with an 8" to 16"dia. Body:

8P304-160T

Vee Band

Code: VB

Vee Band for connecting the inner 1/2 inch rolled flanges. Capable of holding 60" w.c. of pressure when properly installed.



Materials Available:

All Stainless Construction

Overlapping Vee Band

Code: OVB

New Vee Band used in lieu of VB in high pressure/turbulent applications. Must be ordered separately.



Materials Available:

All Stainless Construction

Channel Band

Code: CB

Used to seal the Outer Jackets of two adjoining components.



(CB height is 43/4 inches)

Materials Available:

Aluminized Steel 304 316

Half Channel Band

Code: HCB

Used to seal the Outer Jackets of two adjoining components when the VB must remain open (such as PA's).



(HCB height is 21/16 inches)

Materials Available:

Aluminized Steel 316

Notes:

- 1. 5", 6", 8", and 48" diameter VB's are a two-piece design.

 10" through 36" diameter VB's are a one-piece design.
- 2. All OVB's are a two-piece design.
- 3. Model PS part used for all IPS applications.

Notes:

1. Fiber insulation provided for IPS models.

Low Temperature Sealant

Code: P600

High Temperature Sealant

Code: P2000E

Depending upon application, either or both of Selkirk's low- and high-temperature sealants are applied to the VB and OVB before connecting two Inner Pipes at installation.

As designated, P600 Sealant is for 600° F. maximum flue gas temperatures, while P2000E is capable for flue gases up to $2,000^{\circ}$ F.



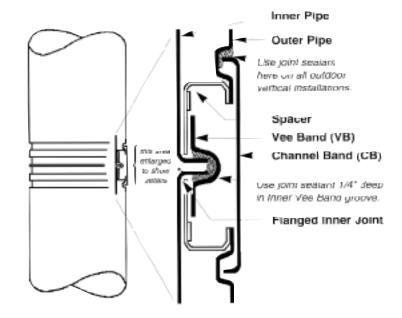
Sealant Coverage Expected Number of Joints Sealed Per Tube						
Inner Dia. (inches)	P600 & P2000E					
5/6	10					
8/10	9					
12	8					
14/16	7					
18/20	6					
22/24	5					
26/28	4					
30/32	3					
36	2					
42/48	1					

The Four Easy Steps to Joint Assembly

For all Selkirk Metalbestos pipe and fittings, the flange-to-flange inner pipe joints are identical for each pipe inside diameter.

Temperature of gases carried in the system determines the proper sealant used.*

As shown in the adjoining illustration and photos, assembly is accomplished in four easy steps, using only standard tools.



*See Grease Duct, Boiler Stack, or Engine Exhaust instructions for correct sealant usage.



Step 1
Fill Inner Vee Band (VB) with proper sealant.



Step 3
Mate flanges of two pipes.
Position Inner VB over both
flanges and tighten.



Step 2
Position Inner VB below flange of pipe or fitting.



Step 4

Position Outer Channel Band around outer casing. Align with pipe grooves and tighten.

Straight Pipe Lengths

Codes: 60, 42, 30, 18



*Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

60" lengths available in aluminized outers only.

- 60" lengths available in 8" dia. through 14" dia., all products.
- 42" lengths available in:
 - 6" dia. through 32" dia., PS and IPSC1
 - 6" dia. through 28" dia., IPSC2
 - 6" dia. through 24" dia., IPSC4
- 18" & 30" lengths available in all diameters (5"-48") of all products (PS, IPSC1, IPSC2, and IPSC4).

Ordered Part Includes:

Pipe, plus one VB and one CB.

Notes:

- 1. Special pipe lengths from 5" to 60" available upon request.
- 2. K Factors (Where L = pipe length in feet and D = pipe diameter in inches) a. For Boiler Stacks and Chimneys:

$$K = 0.30 \frac{L}{D}$$

b. For Diesel and Turbine Exhausts and Grease Ducts:

$$K = 0.25 \frac{L}{D}$$

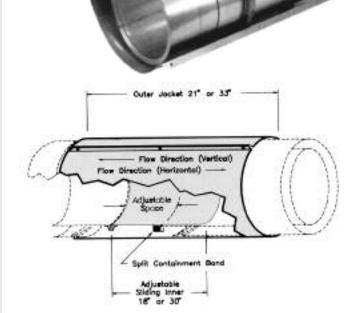
e.g. for 50 feet of 10 inch diameter pipe

$$K = 0.25 \frac{50}{10} = 1.25$$

Adjustable Pipe Lengths

Codes: AG30, AG18

Fills odd dimensions and compensates for expansion between two fixed points on low pressure applications.



*Materials Available (shaded areas):

304/Alum 316/Alum 3

304/304

316/316

Ordered Part Includes:

Pipe, plus one 30" or 18" inner Slip Section, one TSU, one Packing Seal, one two-piece Compression Band, one two-piece Containment Ring, one two-piece Outer Jacket, and one VB.

Fiber insulation provided for IPS models.

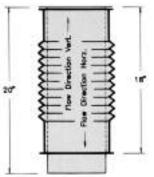
- 1. Minimum installed length is 4".
- 2. AG 18 not available for 28" diameter and above.
- 3. Maximum installed space is when the inner slip section protrudes at least 1/2 pipe diameter into the adjacent pipe.
- 4. Flow Resistance Factor (K) is the same as insulated pipe lengths.

Lined Bellows Joint

Code: BJ

Provides a pressure tight expansion joint for engine exhaust and other high pressure applications.





Materials Available (shaded areas):

316/Alum 304/304 304/Alum 316/316

Ordered Part Includes:

BJ, plus one Liner, one Outer Jacket (IPS only), and one VB.

Fiber insulation provided for IPS models.

Notes:

- 1. Optional to standard adjustable pipe lengths.
- 2. Liner protects Bellows but limits movement to liner expansions only.
- 3. Flow Resistance Factor (K) is the same as insulated pipe.
- 4. Part is not available above 24" diameter.

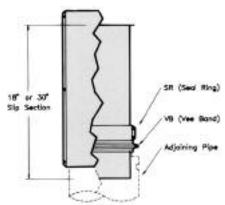
Variable Pipe Lengths

Codes: VL30, VL18

Fills odd dimensions between standard lengths. (Not used to compensate for thermal expansion.)

- VL30 fills 4"- 26" space.
- VL18 fills 4"-14" space.





Materials Available (shaded areas):

304/Alum 316/Alum 304/304 316/316

Ordered Part Includes:

VL30 or VL18, plus one 30" or 18" Inner Slip Section, one two-piece Outer Jacket, one SR, and one VB.

Fiber insulation provided for IPS models.

Notes:

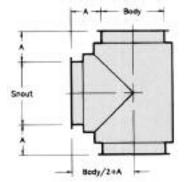
- 1. The SR is sealed with supplied sealant, not allowing the VL to compensate for expansion.
- 2. Flow Resistance Factor (K) is the same as insulated pipe.

90° Manifold Tee

Code: MT

Joins vertical and horizontal sections to affect a change of direction. Also provides for connection of drain or inspection fittings.





Dimension A						
PS/IPSC1 IPSC2 IPSC4						
4"	5"	7"				

Materials Available (shaded areas):

304/Alum 316/Alum 304/304 316/316

Ordered Part Includes:

MT, plus one VB for the body diameter, one VB for the snout diameter, and one CB for the body diameter.

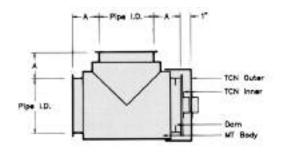
- 1. Use TCN for clean out or inspection, or TC for drain at base of vertical stack.
- 2. Snout available in any standard diameter equal to or smaller than the body diameter.
- 3. K = 1.25 Flow Resistance Factor

90° Grease Duct Tee

Code: GMT

Part MT with dam added for protection against fluids running out while cleaning.





Dimension A						
PS/IPSC1 IPSC2 IPSC4						
4"	5"	7"				

Materials Available (shaded areas):

304/Alum 316/Alum 304/304

316/316

Ordered Part Includes:

GMT, plus one TCN, two VB's and one CB.

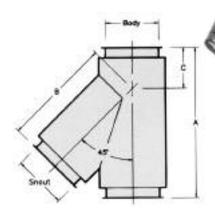
Notes:

1. K = 1.25 Flow Resistance Factor

45° Lateral Tee

Code:

Provides a low resistance entry into manifolds. Combine with EL45 for low resistance 90° direction change.





Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

JL, plus one VB for the body diameter, one VB for the snout diameter, and one CB for the body diameter.

Notes:

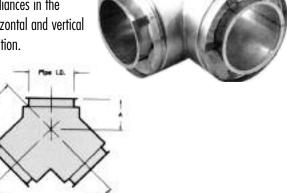
Snout available in any standard diameter equal to or smaller than the body diameter.
 K = 0.4 Flow Resistance Factor

	Proc	luct		D	imension	S	
(O. D.)		ipe I. D.			(inches)		
		IPSC2	IPSC4				
	IPSC1			A	В	C	
7	5	_	-	191/2	13¾	5¾	
8/9	6	5	-	191/2	13¾	5¾	
10	8	6	-	221/8	16%	61/4	
12	10	8	-	241/16	19	51/16	
14	12	10	6	2615/16	217/16	5½	
16	14	12	8	29¾	23%	5%	
18	16	14	10	32%16	261/4	65/16	
20	18	16	12	35%	28¾	6¾	
22	20	18	14	38¾16	311/16	71/8	
24	22	20	16	431/8	35%	8	
26	24	22	18	431/8	35%	8	
28	26	24	20	49%	40¾	813/16	
30	28	26	22	49%16	40¾	813/16	
32	30	28	24	55¾6	45%16	9%	
34	32	30	26	55¾16	45%16	9%	
36	_	32	28	6013/16	50%	101/16	
38	36	_	30	6013/16	50%	101/16	
40	–	36	32	6915/16	581/4	11¾	
44	42	-	36	6915/16	581/4	11¾	
46	_	42	-	79¾6	66%	13	
50	48	-	42	79¾16	661/8	13	
52	_	48	_	88%	741/4	147/16	
56	_	-	48	88%	741/4	147/16	

90° WYE

Code: JY

Provides low pressure drop for joining appliances in the horizontal and vertical position.



Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

JY, plus two VB's and one CB.

Notes:

- 1. All openings are the same diameter.
- Can be used with TCN to provide a single clean out toward each 90° direction change.
- 3. Use OT or OS as needed for smaller branch connections.
- 4. K = 0.6 Flow Resistance Factor

Product			Dimensions		
(O. D.)	(O. D.) (pipe I. D.)			(inches)	
		IPSC2	IPSC4		
	IPSC1			A	В
7	5	_	-	45/8	9
8/9	6	5	_	4%	9
10	8	6	-	51/16	10
12	10	8	_	5	11
14	12	10	6	5½	12
16	14	12	8	51//8	13
18	16	14	10	6%	14
20	18	16	12	6%	15
22	20	18	14	71/8	17
24	22	20	16	8	19
26	24	22	18	8	19
28	26	24	20	83/4	22
30	28	26	22	8¾	22
32	30	28	24	9%	24
34	32	30	26	95/8	24
36	_	32	28	10½	27
38	36	_	30	10½	27
40	_	36	32	11¾	31
44	42	_	36	11¾	31
46	_	42	_	13	34
50	48	_	42	13	34
52	_	48	_	141/4	38
56	-	_	48	141/4	38

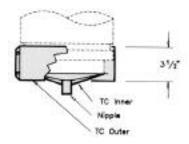
Drain Tee Cap

Code: TC

Provides a drain at the base of a vertical chimney when connected to the MT or JL.







Materials Available (shaded areas):

304/Alum 316/Alum

304/304

316/316

Ordered Part Includes:

TC, plus one 1" N.P.T. Nipple (5"-20" sizes), or 2" N.P.T. Nipple (22"-48" sizes), one Inner Section, one Outer Jacket, and one VB.

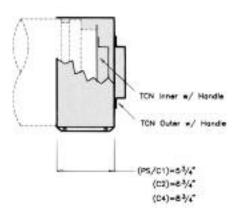
Fiber insulation provided for IPS models.

Cleanout Tee Cap

Code: TCN

Provides for cleanout at end of manifold when connected to MT or JL.





Materials Available (shaded areas):

304/Alum 316/Alum 304/304 316/316

Ordered Part Includes:

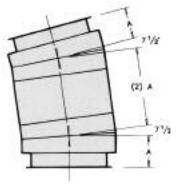
TCN, plus one Inner Section (with handle), one Outer Jacket (with handle), and one VB.

Fiber insulation provided for IPS models.

15° Elbow

Code: EL 15

Two-piece Elbow can establish many different degrees when combined with other standard Elbows.





Materials Available (shaded areas):

304/Alum 316

316/Alum

304/304

316/316

Ordered Part Includes:

Two 7 $1/2^{\circ}$ Elbows, plus two CB's, and two VB's.

Notes:

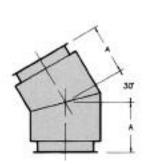
1. K = 0.06 Flow Resistance Factor

Product Dim.							
(O. D.)		ipe I. D.	(inches)				
		PS IPSC2 IF					
	IPSC1			A			
7	5	_	_	43/16			
8/9	6	5	_	4¾16			
10	8	6		41/4			
12	10	8	_	4 ½ ₁₆			
14	12	10	6	71/16			
16	14	12	8	41/2			
18	16	14	10	4%16			
20	18	16	12	45/8			
22	20	18	14	411/16			
24	22	20	16	4¾			
26	24	22	18	4 ¹³ / ₁₆			
28	26	24	20	41/8			
30	28	26	22	415/16			
32	30	28	24	5			
34	32	30	26	51/16			
36	_	32	28	51/8			
38	36		30	5¾16			
40	_	36	32	55/16			
44	42	_	36	5%			
46	_	42	_	5½			
50	48	-	42	5%16			
52	_	48	_	5%16			
56	_	_	48	5%16			

30° Elbow

Code: EL30

Used for a vertical or horizontal direction change of 30° .





Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

EL 30, plus one CB and one VB.

Notes:

1. K = 0.12 Flow Resistance Factor

Product			Dimensions			
(O. D.)).) (pipe I. D.)			(inches)		
		IPSC2	IPSC4			
	IPSC1			A	В	C
7	5	_	-	61/8	61/8	22%
8/9	6	5	-	61/8	61/8	221//8
10	8	6	-	6%	6%	231/8
12	10	8	-	611/16	611/16	241/8
14	12	10	6	75/16	75/16	271/4
16	14	12	8	71//8	71//8	29%
18	16	14	10	81/4	81/4	30%
20	18	16	12	8%	8%	31%
22	20	18	14	91/8	91/8	341//8
24	22	20	16	9%	9%	35
26	24	22	18	101/16	101/16	371/2
28	26	24	20	105/16	105/16	38½
30	28	26	22	11	11	401/8
32	30	28	24	111/4	111/4	41%
34	32	30	26	111//8	111//8	44%
36	_	32	28	123/16	12¾16	45%
38	36	_	30	121/8	12¾	47¾
40	_	36	32	131/8	13%	481/8
44	42	_	36	14	14	521/2
46	_	42	_	141/4	141/4	531//8
50	48	_	42	143/16	143/16	561/16
52	-	48	_	155/16	155/16	571//8
56	-	-	48	155/16	155/16	571//8

45° Elbow

Code: EL45



Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

EL45, plus One CB and one VB.

Notes:

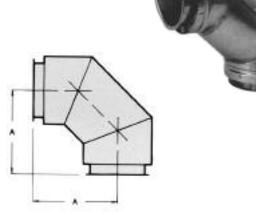
1. K = 0.15 Flow Resistance Factor

	Proc	luct			Dimensions		
(O. D.)	(р	ipe I. D.)		(inches)		
		IPSC2	IPSC4				
	IPSC1			A	В	C	
7	5	_	_	81/2	12	29	
8/9	6	5	_	81/2	12	29	
10	8	6	_	815/16	12%	301/8	
12	10	8	_	9 ½16	13¾6	31%	
14	12	10	6	101/4	141/2	35	
16	14	12	8	1011/16	14%	35%	
18	16	14	10	11%	161/16	39%	
20	18	16	12	121/16	171/16	411/8	
22	20	18	14	13	18%	441/4	
24	22	20	16	131/16	1813/16	451/2	
26	24	22	18	145/16	201/4	481/8	
28	26	24	20	141//8	211/16	50%	
30	28	26	22	1511/16	22¾16	53½	
32	30	28	24	161/4	2215/16	53%	
34	32	30	26	17	24	58	
36	_	32	28	17%16	24¾	59%	
38	36	_	30	18¾	2515/16	62%	
40	_	36	32	181/8	2611/16	641/2	
44	42	_	36	1911/16	271/8	67	
46	_	42	-	20%	287/16	68%	
50	48	_	42	217/16	305/16	741//8	
52	_	48	_	217/16	305/16	741//8	
56	_	_	48	211/16	301/16	741//8	

900 Elbow

Code: EL90

Used for a vertical or horizontal direction change of 90° .



Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

EL90, plus one CB and one VB.

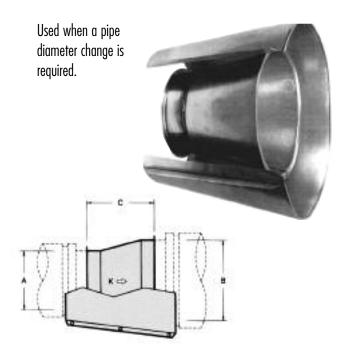
Notes:

1. K = 0.30 Flow Resistance Factor

	Proc	Dim.		
(O. D.)	(pipe I. D.)			(inches)
		IPSC2 IPSC4		
	IPSC1			A
7	5	_	-	10½
8/9	6	5	_	11½
10	8	6	-	12½
12	10	8	_	13½
14	12	10	6	141/2
16	14	12	8	15½
18	16	14	10	16½
20	18	16	12	17½
22	20	18	14	18½
24	22	20	16	19½
26	24	22	18	20½
28	26	24	20	21½
30	28	26	22	22½
32	30	28	24	23½
34	32	30	26	24½
36		32	28	25½
38	36	_	30	26½
40	_	36	32	271/2
44	42	_	36	291/2
46	_	42	_	30½
50	48	_	42	32½
52	_	48	_	33½
56	-	-	48	35½

Tapered Increaser/Reducer

Code: OT



Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Dimensions:

A = Smaller Diameter

B = Larger Diameter

C = Installed Length = [(B-A) 2] +2 (see Note 1 below)

Example:

Installed Length for 12P304-180T equals [(1 8-12)2] + 2 = 14".

Ordered Part Includes:

OT, plus one two-piece Outer Jacket, and one VB for smaller diameter.

Fiber insulation provided for IPS models.

Notes:

1. Installed length shall not be greater than longest available straight pipe length (see page 6) for each diameter.

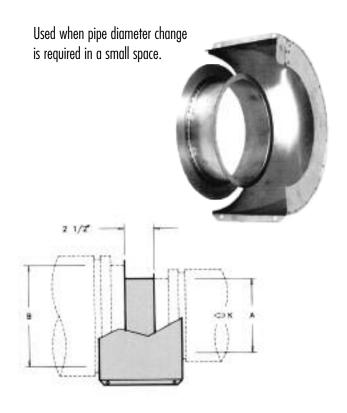
2. $K = N [1 - (A/B)^2]^2$

where N = 0.47 for one step OT

N = 0.53 for two step OT

Step Increaser/Reducer

Code: OS



Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

OS (Inner Stepped Pipe), plus one two-piece Outer Jacket, and one VB for the smaller diameter.

Fiber insulation provided for IPS models.

Notes:

- 1. This is a non-structural part; use only if OT will not fit within the allowable space.
- 2. $K = N [1 (A/B)^2]^2$

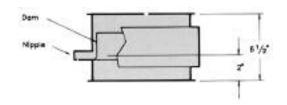
Drain Section

Code: DS

Used with open stack terminations

for draining off rain water from inside vertical or horizontal flue.





Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

DS, plus one Drain Dam within the pipe length, one 1" Nipple, one CB, and one VB.

Notes:

1. K = 0.25 Flow Resistance Factor

Angle Rings

Codes: HR & FR

Used for guiding and/or supporting horizontal installations.





Materials Available:

Electroplated or Galvanized Steel

Notes:

1. Model PS part used for IPSC1 applications.

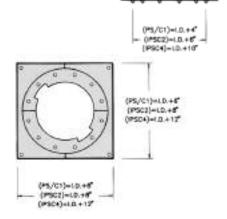
Product		Dimensions (inches) - HR					
,	(pipe I. D.) PS IPSC2 IPSC4		Bolt Hole	I.D. of	No of Holes	Size of	Angle . of
PS	IPSC2	IPSC4	Circle	Ring	(HR)	Angles	Holes
5	-	-	9	71/8	6	(1)	45
6	5		10	81/8	6	(1)	45
8	6		12	101/8	6	(1)	45
10	8		14	121/8	6	(1)	45
12	10	6	16	141//8	6	(1)	45
14	12	8	18	161/8	6	(1)	45
16	14	10	20	181/8	6	(1)	45
18	16	12	22	201/8	6	(1)	45
20	18	14	24	221/8	6	(1)	45
22	20	16	26	241/8	10	(2)	22.5
24	22	18	28	261/8	10	(2)	22.5
26	24	20	30	281/8	10	(2)	22.5
28	26	22	32	301/8	10	(2)	22.5
30	28	24	34	321/8	10	(2)	22.5
32	30	26	36	341/8	10	(2)	22.5
-	32	28	38	361/8	10	(2)	22.5
36	-	30	40	381/8	10	(2)	22.5
-	36	32	42	401/8	10	(2)	22.5
42	_	36	46	441//8	10	(2)	22.5
-	42	_	48	461/8	10	(2)	22.5
48	-	42	52	50%	10	(2)	22.5
-	48	_	54	621/8	10	(2)	22.5
_	-	48	58	661/8	10	(2)	22.5

- (1) Size of Angles = $1\frac{1}{2} \times 1\frac{1}{2} \times \frac{3}{16}$
- (2) Size of Angles = $2 \times 2 \times \frac{3}{16}$

Plate Support Assembly

Code: PA

Used for supporting
the load of
the stack,
and as a
fixed point
anchor
near
fittings.



Materials Available:

Electroplated or Galvanized Steel

Ordered Part Includes:

Split (square) plate, one CF, two HCB's and hardware.

Plate Thickness:

0.188" for sizes 6" through 20" diameters 0.250" for sizes 22" through 36" diameters 0.375" for sizes 42" through 48" diameters

Notes:

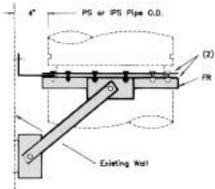
- Two 316 Stainless Steel HCB's should be ordered separately for stainless steel outer projects.
- 2. PA fabricated from 304 Stainless Steel is available upon request and is non-returnable. Allow extra manufacturing time.

Wall Support Assembly

Code: WA

"Limited" support assembly with factorysupplied bracing.





Materials Available:

Electroplated or Galvanized Steel

Ordered Part Includes:

One FR, two CF's, two HCB's, five brackets, two struts, and all hardware except connection at wall.

Notes:

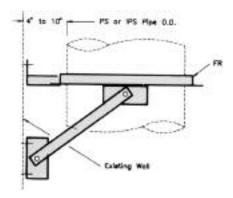
 Assembly will maintain a 4" clearance between pipe O.D. and supporting structure.

Wall Guide Assembly

Code: WG

Same use as FIR, but with factory-supplied bracing.





Materials Available:

Electroplated or Galvanized Steel

Ordered Part Includes:

One FR, four struts, and six brackets.

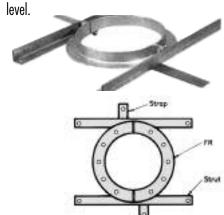
Notes:

- 1. Assembly will maintain a 4" to 10" clearance between pipe O.D. and supporting structure.
- 2. Model PS part used for IPSC1 applications.

Floor Guide Assembly

Code: FG

Same use as FR, but with factory-supplied bracing for use at floor



Materials Available:

Electroplated or Galvanized Steel

Ordered Part Includes:

One FR, two struts, and two straps.

Notes:

- 1. Maximum hole through floor should not exceed the pipe O.D. plus 8".
- 2. Model PS part used for IPSC1 applications.

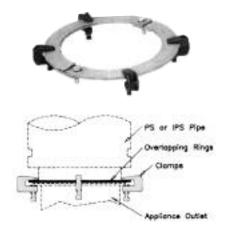
Pipe I.D. (inches)			Material (inches)	
- 1 ip	i ipo iibi (iiiciios)		Strut	Strut
PS	IPSC2	IPSC4	Length	Size
5	_	_	171/2	(1)
6	-	-	18	(1)
	5	_	191/2	(1)
8	6	_	21	(1)
_	_	5	22½	(1)
10	8	-	24	(1)
12	10	6	27	(1)
14	12	8	29	(2)
16	14	10	30	(2)
18	16	12	32	(2)
20	18	14	33	(2)
22	20	16	341/2	(3)
24	22	18	36	(3)
26	24	20	37	(3)
28	26	22	38	(3)
30	28	24	391/2	(3)
32	30	26	41	(3)
-	32	28	421/2	(3)
36	_	30	44	(3)
-	36	32	46	(3)
42	_	_	48	(3)
-	42	36	50	(3)
-	_	42	52	(3)
48	-	-	53	(3)
-	48	_	54	(3)
-	_	48	58	(3)

- (1) Steel Angle, 1½" x 1½" x ¾16" (2) Steel Angle, 1¾" x 1¾" x ¾6"
- (3) Steel Angle, 2" x 2" x 3%

Flanged Boiler Kit

Code: BK

Used for connecting piping to an appliance having a flanged outlet.



Materials Available:

Electroplated or Galvanized Steel

Ordered Part Includes:

Two overlapping rings, hardware and required "C" type clamps (see table below).

Notes:

1. Model PS part used for all IPS applications.

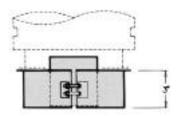
Pipe Size (inches)	# Changes	Ring Width (inches)	Ring I.D. (inches)
5	4	1½	5¾16
6	4	1½	63/16
8	4	1½	8¾16
10	5	1½	10¾16
12	6	1½	12¾16
14	7	1½	143/16
16	8	1½	163/16
18	9	1½	18¾16
20	10	1½	20¾16
22	11	1½	22¾16
24	12	1½	24¾16
26	13	1½	26¾16
28	14	1½	28¾16
30	15	1½	30¾16
32	16	1½	32¾16
36	18	1½	36¾16
42	21	1½	42¾16
48	24	1½	48¾16

Seal Ring

Code: SR

Used for non-welded attachment to appliances having an unflanged or collar outlet.





Materials Available (shaded areas):



Ordered Part Includes:

SR, plus one VB and hardware.

Notes:

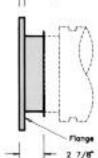
1. Model PS part used for all IPS applications.

Flange Adapter

Code: FD

Provides a rigid connection to a 125 lb. or 150 lb ANSI flange.





Materials Available (shaded areas):

304/Alum	316/Alum	304/304	316/316
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Ordered Part Includes:

Flange welded to TS, one CB, and one VB. Fiber insulation provided for IPS models.

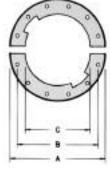
Product	Dimensions (inches)			
Pipe I.D.	No. of Bolts	Bolt Hole Dia.	Flange O.D.	Bolt Circle
5	8	7/8	10	81/2
6	8	7/8	11	9½
8	8	7/8	13½	11¾
10	12	1	16	141/4
12	12	1	19	17
14	12	11/8	21	18¾
16	16	11/8	231/2	211/4
18	16	11/4	25	22¾
20	20	11/4	271/2	25
22	20	1¾	291/2	271/4
24	20	1%	32	291/2
28	28	1¾	36½	34
30	28	1%	38½	36
32	28	1%	41¾	38½
36	32	1%	46	42¾
42	36	1%	53	491/2
48	44	1%	59½	56

Clamp Flange

Code: CF

Can be used as an attachment to flanged equipment (also part of PA and WA).





	A = Flange I.D.
1	PS/IPSC1 = I.D. + 5"
7	C2 = I.D. + 7"
Ŋ.	C4 = I.D. + 11"
П	B = Bolt Hole Circle
П	PS/IPSC1 = I.D. + 4"
Н	C2 = I.D. + 6"
	C4 = I.D. + 10"
1	C = Flange I.D.
	PS/IPSC1 = I.D. + 1/2"
	C2, C4

Materials Available:

Electroplated or Galvanized Steel

Ordered Part Includes:

Two half clamp flange plates.

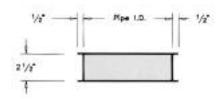
- 1. 0. 139" minimum thickness for sizes 5" to 8" diameters.
- 2. 0.188" minimum thickness for sizes 10" through 36" diameters.
- 3. 0.375" minimum thickness for sizes 42" and 48" diameters.
- 4. Model PS part used for IPSC1 applications.

Flanged Hood Transition

Code: TS

Used on standard appliances such as kitchen hood exhausts. Flanged at both ends.





Materials Available (shaded areas):

304/304	316/316
	304/304

Ordered Part Includes:

TS, plus one CB and one VB.

Fiber insulation provided with IPS models.

Notes:

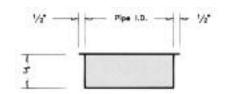
1. Can be used for welding to equipment or transitions fabricated in the field.

Unflanged Hood Transition

Code: TSU

Used on standard appliances such as kitchen hood exhausts. Flanged at one end.





Materials Available (shaded areas):

304/Alum 316/A	lum 304/304	316/316
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Ordered Part Includes:

TSU, plus one CB and one VB.

Fiber insulation provided with IPS models.

Notes:

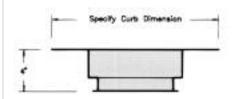
1. Can be used for welding to equipment or transitions fabricated in the field.

Fan Adapter

Code: FA

Used for connection to an "up-blast" kitchen exhaust fan.





Materials Available (shaded areas):

304/Alum	316/Alum	304/304	316/316
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Ordered Part Includes:

FA, plus one VB and one CB.

Notes:

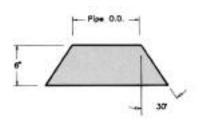
 Dimension of square plate (which is sandwiched between curb and fan housing) must be specified when ordering.

Storm Collar

Code: SC

Used above the TF and PTF for complete weatherization above the roof.





Materials Available (shaded areas):

Aluminized or Galvanized Steel	304	316

Ordered Part Includes:

SC, plus hardware.

Notes:

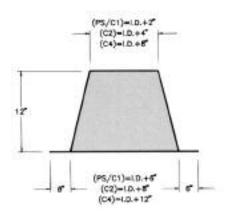
- 1. Requires P600 sealant when installing.
- 2. Model PS part used for IPSC1 applications.

Tall Flashing

Code: TF

Used in conjunction with SC for weatherization at the roof.





Materials Available (shaded areas):

Aluminized or Galvanized Steel	304	316
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Ordered Part Includes:

TF only.

Notes:

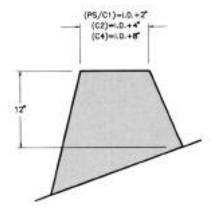
- 1. Use limited to installations where complete roof penetration is non-combustible.
- 2. Model PS part used for IPSC1 applications.

Pitched Tall Flashing

Code: PTF

Same function as TF, except for use on a pitched roof.





Materials Available (shaded areas):

Aluminized or Galvanized Steel	304	316
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Ordered Part Includes:

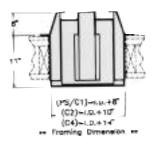
PTF only (specify pitch when ordering).

- 1. Part is non-returnable and may require extra manufacturing time.
- 2. Use limited to installations where complete roof penetration is non-combustible.
- 3. Model PS part used for IPSC1 applications.

Ventilated Thimble

Code: THB

Body part of MVT, MRS, and PVT. Also can be used by itself for a wall penetration.





Materials Available:

Galvanized Steel

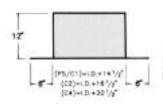
Notes:

1. Model PS part used for IPSC1 applications.

Ventilated Tall Flashing

Code: VTF

Encloses the THB, offers protection from weather and moisture penetration.





Materials Available (shaded areas):

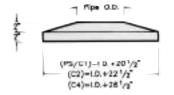
Aluminized or Galvanized Steel	304	316

Notes: 1. Model PS part used for IPSC1 applications.

Ventilated Storm Collar

Code: VSC

Protects the VTF from weather and moisture penetration.





Materials Available (shaded areas):

Aluminized or Galvanized Steel 304 316

Notes: 1. Model PS part used for IPSC1 applications.

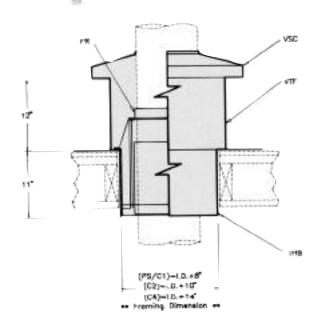
Ventilated Roof Thimble Assembly

Code: MVT

For use where pipe passes through a combustible roof or structure. Also guides the chimney 6" above the roof line.







Materials Available (shaded areas):

Aluminized or Galvanized Steel 304 316

Ordered Part Includes:

One THB, one FR, one VTF, and one VSC.

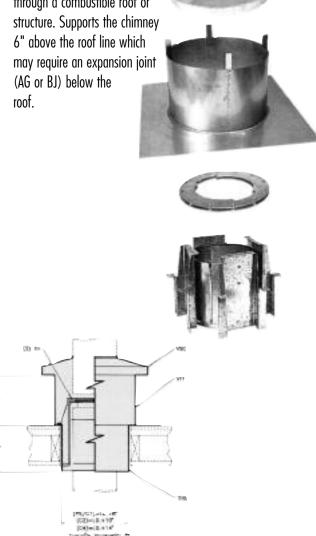
Notes:

1. Model PS part used for IPSC1 applications.

Ventilated Roof Support Assembly

Code: MRS

For use where pipe passes through a combustible roof or structure. Supports the chimney 6" above the roof line which may require an expansion joint (AG or BJ) below the roof.



Materials Available (shaded areas):

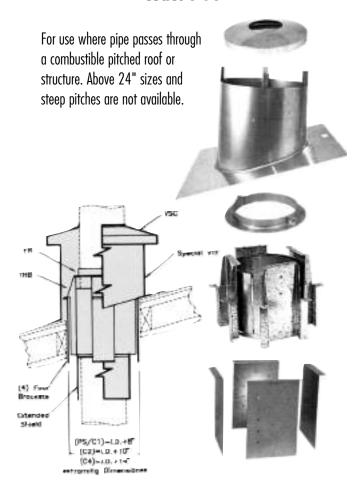
Aluminized or Galvanized Steel 304 316

Ordered Part Includes:

One THB, two CF's, one VTF, and one VSC.

Pitched Ventilated Roof Thimble

Code: PVT



Materials Available (shaded areas):

Aluminized or Galvanized Steel 304 316

Ordered Part Includes:

One THB, 4 brackets, extended shield, special VTF, one FR, and one VSC.

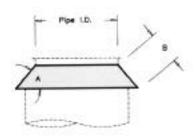
- 1. Does not provide lateral support. An additional FR is required below
- 2. May require extra manufacturing time and is non-returnable.
- 3. Model PS part used for IPSC1 applications.

Open Stack Closure Ring

Code: CR

Protects the insulated space between standard pipe inner and outer. Requires a drain at base of stack.





Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316

Ordered Part Includes:

CR, plus hardware.

Notes:

1. Model PS part used for IPSC1 applications.

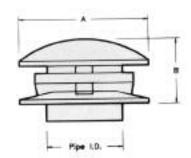
Product	Dimen	isions
	A	В
PS/C1	50°	3"
C2	32°	3½"
C 4	17°	5¼"

Chimney Round Top

Code: CT

Provides the greatest degree of rain protection. Available only in 5", 6", 8", 10", 12", and 14" sizes.





Materials Available:

430 Stainless Steel

Ordered Part Includes:

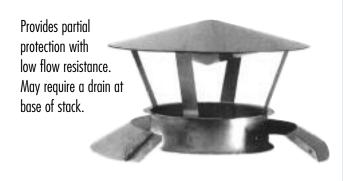
CT, plus hardware.

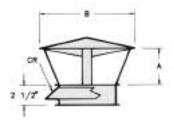
- 1. Model PS part used for IPSC1 applications.
- 2. Part not available for IPSC2 and IPSC4 applications.
- 3. K = 0.5 Flow Resistance Factor

Prod	luct	Dimen	sions
(0.D.)	(I.D.)	(inch	ies)
	PS IPSC1 Only	A	В
7	5	12	5½
8/9	6	12	5½
10	8	16	7
12	10	20	81/2
14	12	24	10
16	14	28	11½

Stack Cap

Code: SK





Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316

Ordered Part Includes:

SK, plus one CR and one VB.

Notes:

- 1. Model PS part used for IPSC1 applications.
- 2. K = 0.5 Flow Resistance Factor

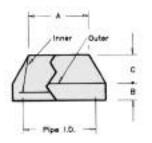
Product	Dimen	sions
(pipe I. D.)	(incl	nes)
PS		
IPSC1		
IPSC2	A	В
IPSC4		
5	21/2	101/4
6	3	101/4
8	4	13%
10	5	17
12	6	201/2
14	7	24
16	8	27%
18	9	30¾
20	10	341/8
22	11	37⅓
24	12	41
26	13	44%
28	14	471/8
30	15	51¼
32	16	54%
36	18	611/2
42	21	71¾
48	24	82

Insulated Exit Cone

Code: EC

Will increase stack exit velocity 1 1/2 times. Requires a drain at bottom of stack.







Materials Available (shaded areas):

304/Alum

316/Alum

304/304

316/316

Ordered Part Includes:

One inner cone, one outer finish collar, and one VB.

Notes:

1. K = 1.25 Flow Resistance Factors

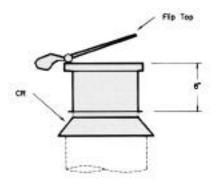
(0 D)	Proc			D	imension	5
(0.D.)	PS (p	ipe I. D. IPSC2	IPSC4		(inches)	
	IPSC1	IF3CZ	IF3C4	Α	В	C
7	5	_	_	41//8	4	1%
8/9	6	5	_	41//8	4	1½
10	8	6	_	6%16	4	1¾
12	10	8	_	8¾16	4	3%
14	12	10	6	91//8	4	3¾
16	14	12	8	11½	4	4
18	16	14	10	131/16	6	4%
20	18	16	12	14¾	6	4%
22	20	18	14	161/16	6	5
24	22	20	16	18	6	51/4
26	24	22	18	19%	6	5%
28	26	24	20	211/4	6	6
30	28	26	22	221/8	8	61/4
32	30	28	24	241/2	8	6%
34	32	30	26	261/8	8	61/8
36	_	32	28	27¾	10	71/4
38	36	_	30	29%	10	7½
40	-	36	32	31	10	71/8
44	42	_	36	345/16	12	81/2
46	-	42	_	36	12	81/8
50	48	_	42	39¾16	12	91/2
52	_	48	-	-	12	-
56	-	-	48	-	12	-

Flip Top

Code: FL

Termination that prevents moisture and debris from entering system. Flip top opens with internal pressure and closes when pressure is absent.





Materials Available:

Cast Aluminum

Ordered Part Includes:

 FL connected to a 316 stainless steel TS (6" high), plus one CR, and one VB.

Notes:

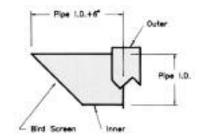
- 1. Available in sizes 5" through 24" only.
- 2. Model PS part used for IPSC1 applications.

Miter Cut

Code: MC

Used for horizontal engine exhaust termination.





Materials Available (shaded areas):

304/Alum 316/Alum

304/304

316/316

Ordered Part Includes:

One inner with bird screen, one outer finish collar, and one VB.

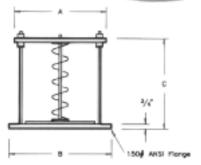
- 1. The 1/2" mesh-pattern bird screen has a 60 percent open area.
- 2. K = 1.25 Flow Resistance Factor

Explosion Relief Valve

Code: ER

For use on all engine exhaust. Helps control





Ordered Part Includes:

ER, plus gasket, bolts, washers and nuts for attachment to FD.

Notes:

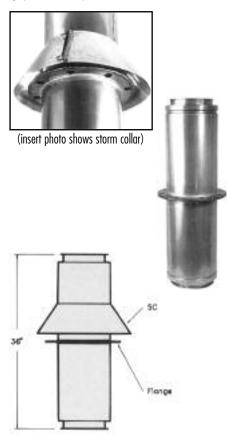
- 1. Explosion Relief Valves are recommended in accordance with NFPA 37.
- 2. Caution must be used in locating valve in an exhaust system. Hot gases and high velocity could cause injury.
- Number of Snubber Springs, Tension Springs, Support Rods, and Guide Rods vary with valve size.
- 4. Model PS part used for all IPS applications.

	•			
PS IPSC1	Di	mensions (inche	es)	No. of Springs
(pipe I.D.)	A	В	C	. •
5	8%	10	10¾	1
6	9%	11	10¾	1
8	12%	13½	10¾	1
10	14	16	10¾	1
12	16¾	19	10¾	2
14	181/4	21	10¾	2
16	201/4	231/2	10¾	3
18	221/4	25	10¾	3
20	241/4	271/2	10¾	3
22	261/4	271/2	10¾	4
24	281/2	32	10¾	4

Guy Section

Code: GS

A rigid, factory-welded section for attaching guys to chimney stack.



Materials Available (shaded areas):

304/Alum	316/Alum	304/304	316/316
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Ordered Part Includes:

Welded pipe section with flange and storm collar, one CB, and one VB.

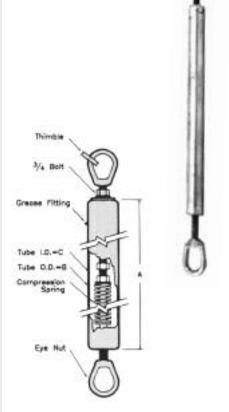
Notes:

- Contact factory for guy calculations before ordering.
- 2. Flange has 13/16" diameter holes, 30° apart.
- 3. Flow Resistance Factor (K) is the same as insulated pipe.

Guy Tensioner

Code: GT

Used with GS to allow the stack to expand without stretching the guy wire or buckling the stack.



- Available in four tension capacities as shown below.
- 2. Contact factory for guy calculations before ordering.

•				
	Dimensio	ns (inche	s)	
Tension Capacity (lb.)	1050	1350	2100	2700
Tube Length - A	24	38	24	38
Tube O. D.	1%	23//8	11//8	2¾
Tube I. D.	15/16	21/16	15/16	21/16
Maximum Compression Travel	3	3	3	3
Weight (lb.)	15	25	22	37

SPECIAL PARTS

Several special parts, such as those shown here, are available upon request.

Please provide detail of the required part if not already designed by Selkirk, and allow extra manufacturing time. Special parts are nonreturnable.

Ø

TEST & MONTORING PORTS AT ANY LOCATION

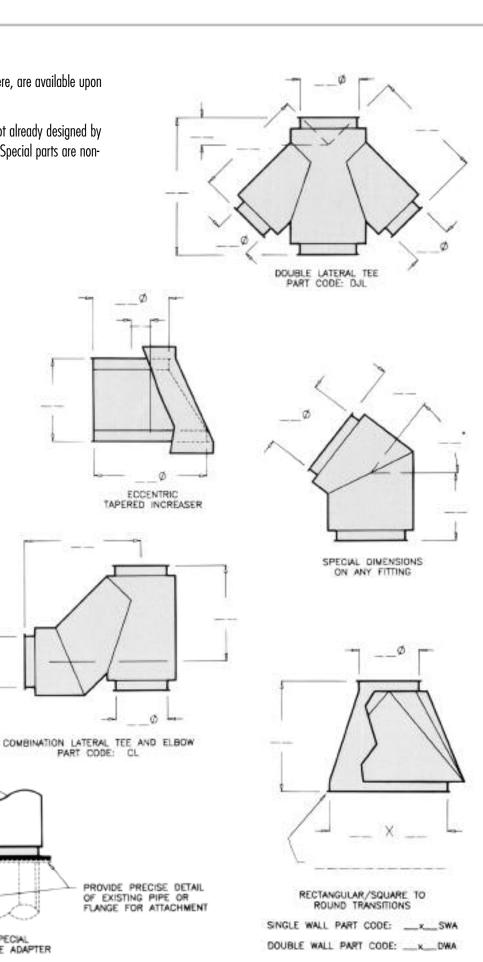
STACK CAP WITH BIRDSCREEN

SPECIAL DIAMETER

SEAL RING

SPECIAL

FLANGE ADAPTER





PRODUCT WEIGHT (Lbs.)

PART	5	5" C	him	ney		6	" (him	ney		8	" C	him	ney		10	0" (Chim	iney	,	13	2" (him	ney		14	4" C	him	ney
	Code	PS	Cl	C2	C 4	Code	PS	(1	C2	C4	Code	PS	(1	C2	(4	Code	PS	(1	C2	C 4	Code	PS	Cl	C2	(4	Code	PS	(1	C2 C 4
Double Wall Pipe																													
60" Length	60	-			-	60	-	•	-		60	32	39	46	60	60	43	52	62	81	60	51	62	73	96	60	57	70	82 10
42" Length	42	-	-	-	-	42	17	21	24	32	42	23	28	33	43	42	31	38	45	59	42	36	44	52	68	42	40	49	58 76
30" Length	30	10	12	14	19	30	12	15	17	23	30	16	20	23	30	30	20	24	29	38	30	24	29	35	45	30	26	35	37 49
18" Length	18	6	7	9	11	18	7	9	10	13	18	9	11	13	17	18	12	15	17	23	18	15	18	22	28	18	17	21	24 32
Adjustable/Variable Pipe																													
30" Adjustable Pipe	AG30	13	16	19	25	AG30	16	20	23	30	AG30	20	24	29	38	AG30	25	31	36	47	AG30	29	35	42	55	AG30	33	40	48 62
18" Adjustable Pipe	AG18	7	9	10	13	AG18	11	13	16	21	AG18	13	16	19	25	AG18	16	20	23	30	AG18	20	24	29	38	AG18	22	27	32 42
Lined Bellows Joint	BJ	12	15	17	23	BJ	9	11	13	17	BJ	11	13	16	21	BJ	16	20	23	30	BJ	20	24	29	38	BJ	15	18	22 28
30" Variable Pipe	VL30	13	16	19	25	VL30	16	20	23	30	VL30	20	24	29	38	VL30	25	31	36	47	VL30	29	35	42	55	VL30	33	40	48 62
18" Variable Pipe	VL18	7	9	10	13	VL18	11	13	16	21	VL18	13	16	19	25	VL18	16	20	23	30	VL18	20	24	29	38	VL18	22	27	32 42
Double Wall Fittings																													
90° Tee	MT	6	7	9	11	MT	7	9	10	13	MT	10	12	14	19	MT	14	17	20	26	MT	18	22	26	34	MT	23	28	33 43
90° Tee -Grease	GMT	7	9	10	13	GMT	8	10	12	15	GMT	12	15	17	23	GMT	17	21	24	32	GMT	21	26	30	40	GMT	28	34	40 53
45° Tee Lateral	JL	10	12	14	19	JL	12	15	17	23	JL	17	21	24	32	JL	23	28	33	43	JL	31	38	45	59	JL	40	49	58 76
90° Wye	JY	5	6	7	9	JY	6	7	9	11	JY	8	10	12	15	JY	18	22	26	34	JY	20	24	29	38	JY	28	34	40 53
Drain Tee Cap	TC	1	1	1	2	TC	1	1	1	2	TC	2	2	3	4	TC	3	4	4	6	TC	3	4	4	6	TC	5	6	7 9
Cleanout Tee Cap	TCN	1	1	1	2	TCN	1	1	1	2	TCN	2	2	3	4	TCN	3	4	4	6	TCN	3	4	4	6	TCN	5	6	7 9
15° Elbow	EL15	8	10	12	15	EL15	9	11	13	17	EL15	10	12	14	19	EL15	13	16	19	25	EL15	16	20	23	30	EL15	16	20	23 30
30° Elbow	EL30	4	5	6	8	EL30	5	6	7	9	EL30	7	9	10	13	EL30	10	12	14	19	EL30	13	16	19	25	EL30	15	18	22 28
45° Elbow	EL45	6	7	9	11	EL45	7	9	10	13	EL45	10	12	14	19	EL45	13	16	19	25	EL45	17	21	24	32	EL45	20	24	29 38
90° Elbow	EL90	8	10	12	15	EL90	10	12	14	19	EL90	15	18	22	28	EL90	20	24	29	38	EL90	26	32	37	49	EL90	30	37	43 57
Tapered Increaser (2 Step)	OT	6	7	8	11	OT	7	9	10	13	OT	9	11	13	17	OT	10	12	14	19	OT	12	15	17	23	OT	16	20	23 30
Step Increaser (1 Step)	OS	3	4	4	6	OS.	4	5	6	8	OS.	5	6	7	9	OS.	10	12	14	19	OS.	13	16	19	25	OS	13	16	19 25
Drain Section	DS	5	6	7	9	DS	5	6	7	9	DS	7	9	10	13	DS	8	10	12	15	DS	10	12	14	19	DS	11	13	16 2
Support/Guide Accessories																													
Half Angle Ring	HR	2	2	3	3	HR	3	3	3	4	HR	3	3	4	4	HR	4	4	4	5	HR	4	4	5	6	HR	5	5	6 7
Full Angle Ring	FR	4	4	5	6	FR	5	5	6	6	FR	6	3	6	8	FR	6	6	8	9	FR	8	8	9	12	FR	9	9	12 13
Plate Support Assembly	PA	7	7	9	11	PA	9	9	11	15	PA	11	11	15	16	PA	15	15	16	19	PA	16	16	19	23	PA	19	19	23 25
Wall Support Assembly	WA	17	17	20	23	WA	20	20	23	27	WA	23	23	27	28	WA	27	27	28	31	WA	28	28	31	34	WA	31	31	34 38
Wall Guide Assembly	WG	17	17	21	23	WG	21	21	23	26	WG	23	23	26	27	WG	26	26	27	29	WG	27	27	29	32	WG	29	29	32 67
Floor Guide Assembly	FG	8	8	10	12	FG	10	10	12	13	FG	12	12	13	14	FG	13	13	14	18	FG	14	14	18	18	FG	18	18	18 2
Connection Accessories	'	١	ŭ			'	'								• •				•										
Boiler Kit	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2 2
Seal Ring	SR	1	1	1	1	SR	1	1	1	1	SR	2	2	2	2	SR	2	2	2	2	SR	2	2	2	2	SR	1	1	1 1
Flange Adapter	FD	5	6	7	9	FD	8	10	11	15	FD	10	12	14	19	FD	14	17	20	26	FD	22	27	32	42	FD	21	26	30 40
Clamp Flange	CF	2	2	3	4	CF	3	3	4	6	CF	4	4	6	6	CF	6	6	6	7	CF	6	6	7	8	CF	7	7	8 9
Flanged Hood Transition	TS	1	1	1	2	TS	1	1	1	2	TS	2	2	3	4	TS	2	2	3	4	TS	2	2	3	4	TS	2	2	3 4
Unflanged Hood Transition	TSU	li	1	1	2	TSU	i	1	1	2	TSU	2	2	3	4	TSU	2	2	3	4	TSU	2	2	3	4	TSU	2	2	3 4
Fan Adapter	FA	4	5	6	8	FA	5	6	7	9	FA	7	9		13	FA	12		17		FA		18			FA	18		
Roof Penetrations	171	ı.	3	Ū	U	174	,	Ū	,	,	174	,	,	10	10	171	1.2	1.5	.,	20	171		10		20	171	10		20 0
Storm Collar	SC	2	2	3	3	SC	3	6	3	3	SC	3	3	3	4	SC	3	3	4	4	SC	4	4	4	5	SC	4	4	5 5
Tall Flashing	TF	5	5	6	7	TF	6	6	7	8	TF	7	7	8	9	TF	8	8	9	10	TF	9	9	10	11	TF	10	10	11 12
Pitched Tall Flashina	PTF	6	6	7	8	PTF	7	7	8	9	PTF	8	8	9	10	PTF	9	9	10	11	PTF	10	10	11	12	PTF	11	11	12 13
Ventilated Thimble	THB	17		17	18	THB	17	10	18	25	THB	18	18	25	27	THB	25	25	27	30	THB	27	27	30	32	THB	30	30	32 34
Ventilated Tall Flashing	VTF	10	10	10	13	VTF	10	10	13	15	VTF	13	13	15	16	VTF	15	15	16	16	VTF	16	16	16	16	VTF	16	16	16 18
Ventilated Storm Collar	VSC	3	3	5	5	VSC	5	5	5	5	VSC	5	5	5	6	VSC	5	5	6	6	VSC	6	6	6	8	VSC	6	6	8 8
Ventilated Thimble Assembly	MVT	37	37	37	39	MVT	37	37	39	51	MVT	39	39	51	57	MVT	51	51	57	59	MVT	57	57	59	65	MVT	59	59	65 72
Ventilated Support Assembly	MRS	37	37	37	39	MRS	37	37	39	51	MRS	39	39	51	57	MRS	51	51	57	59	MRS	57	57	59	65	MRS	59	59	65 72
Pitched Thimble Assembly	PVT	41	41	41	43	PVT	41	41	43	56	PVT	43	43		63	PVT	56	51	63	65	PVT	63	63	65		PVT	65	65	72 79
Terminations	1 7 1	71	71	71	40	1 1 1	41	71	40	30	1 1 1	40	40	50	00	1 7 1	30	JI	00	0.5	1 7 1	00	00	03	1 L	1 7 1	0.5	0.5	12 1
Closure Ring	CR	1	1	1	1	CR	1	1	1	2	CR	1	1	2	3	CR	2	2	3	3	CR	3	3	3	3	CR	3	2	3 3
		3	- 1	- 1	- 1		3	- 1		L		5	- 1	Z	J			L	J			12	J	J	J		18	J	JJ
Chimney Top	CT		-	-	-	CT		-	4		CT		,	-	,	CT SK	8	9	-	-	CT		10	10	10	CL		1.5	15 17
Stack Cap	SK	4	4	4	4	SK	4	4	•	4	SK	6	6	6	6		9		9	9	SK	12	12		12	SK	15	15	15 15
Exit Cone	EC		1	ı	2	EC	2	2	3	4	EC	4	6	6	8	EC	5	6	7	9	EC	9	11	13	17	EC	7	9	10 13
Flip Top	FL	3	3	3	3	FL	3	3	3	3	FL	8	8	8	8	FL	10	10	10	10	FL	12	12	12	12	FL	14	14	14 14
Miter Cut	WC	6	6	6	6	WC	6	6	6	6	WC	7	7	7	7	MC	8	8	8	8	WC	9	9	9	9	WC	12	12	12 12
Miscellaneous		1,	00	00	0.0	00	00	0.4	00	00		0.5	0.1	0.1	47	00	00			/ 0	00	10	40	F.0.	٦,		15		/F ^-
Guy Section	GS	16	20	23		GS	20	24	29	38	GS	25	31	36	47	GS	33	40	48	62	GS	40	49	58		GS	45	55	65 85
Explosion Relief Valve	ER	25				ER	30				ER	45			-	ER	55			•	ER	90				ER	105		
Vee Band	VB	1	1	1	1	VB	1	1	1	1	VB	1	1	1	.1	VB		1	1	1	VB	1	1	1	1	VB	1	1	1 1
Overlapping Vee Band	OBV	1	1	1	1	OBV	1	1	1	1	OBV	1	1	1	1	OBV	1	1	1	1	OBV	1	1	1	1	OBV	1	1	1 1
Channel Band	СВ	1	1	1	1	CB	1	1	1	1	CB	1	1	1	1	CB	1	1	1	1	CB	1	1	1	1	CB	1	1	1 2
Half Channel Band	HCB	1	1	1	1	HCB	1	1	1	1	HCB	1	1	1	1	HCB	1	1	1	1	HCB	1	1	1	1	HCB	1	1	1 2

PRODUCT WEIGHT (Lbs.)

	ı _						18" Chimney																							
PART			Chim			_							Chim						iney				him		_				ney	
	Code	PS	(1	C2	C4	Code	PS	(1	(2	(4	Code	PS	(1	(2	(4	Code	PS	(1	(2	C 4	Code	PS	Cl	C2	(4	Code	PS	Cl	C2	(4
Double Wall Pipe																														
60" Length	60	-	•	-		60	-	•	•	-	60	-	-	•		60	-	-		-	60	-		-		60		-	-	٠
42" Length	42	46	56	66	87	42	51	62	73	96	42	57	70	82	108	42	62	76	89		42	67	82		127	42	73	89	105	
30" Length	30	30	37	43	57	30	34	41	49	64	30	36	44	52	68	30	39	48		74	30	42	51	60	79	30	46	56	66	87
18" Length	18	18	22	26	34	18	20	24	29	38	18	24	29	35	45	18	26	32	37	49	18	27	53	39	51	18	30	37	43	57
Adjustable/Variable Pipe		٥,								٠,				10	00				7.0	٠,			,-	٠,	100	1000	-,			
30" Adjustable Pipe	AG30	36	44	52	68	AG30	40	49	58	76	AG30	44	54	63	83	AG30	51	62	73	96	AG30	53	65		100	AG30	56	68		106
18" Adjustable Pipe	AG18	24	29	35	45	AG18	26	32	37	49	AG18	29	35	42	55	AG18	33	40	48	62	AG18	36	44	52	68	AG18	38	46	55	72
Lined Bellows Joint	BJ	17	21	24	32	BJ	19	23	27	36	BJ	21	26	30	40	BJ	24	29		45	BJ	26	32	37	49	BJ	-	-	- 01	10/
30" Variable Pipe	VL30	36	44	52	68	VL30	40	49	58	76	VL30	40	54	63	83	VL30	51	62	73	96	VL30	53	65		100	VL30	56	68		106
18" Variable Pipe	VL18	24	29	35	45	VL18	26	32	37	49	VL18	29	35	42	55	VL18	33	40	48	62	VL18	36	44	52	68	VL18	38	46	55	72
Double Wall Fittings		07	00	0.7	40	447	00	00	47	/0	мт	0,	4.4	Γ0	/0		40	/0	71	00	117	Γ0	/0	7.	00	AAT	/0	7/	00	117
90° Tee	MT	26	32	37	49	MT	32	39		60	MT	36	44	52	68	MT	49	60		93	MT	52	63		98	MT	62	76	89	
90° Tee -Grease	GMT 	33	40	48	62	GMT	40	49	58	76	GMT	46	56	66	87	GMT	60	73		113	GMT	64	78	92	121	GMT	75	92	108	
45° Tee Lateral	JL	58	71	84	110	JL	63	77	91	119	JL	68	83	98	129	JL	79	96	114		JL	89		128		JL	112	137	161	
90° Wye	JY	33	40	48	60	JY	43	52	62	81	JY	52	63	75	98	JY	62	76		117	JY	72	88		136	JY	82	100	118	
Drain Tee Cap	TC	7	9	10	13	TC	8	10	12	15	TC	10	12	14	19	TC	11	13		21	TC	12	15	17	23	TC	13	16	19	25
Cleanout Tee Cap	TCN	7	9	10	13	TCN	8	10	12	15	TCN	10	12	14	19	TCN	11	13	16	21	TCN	12	15	17	23	TCN	13	16	19	25
15° Elbow	EL15	18	22	26	34	EL15	23	28	33	43	EL15	26	32	37	49	EL15	29	35		55	EL15	32	39	46	60	EL15	37	45	53	70
30° Elbow	EL30	17	21	24	32	EL30	20	24	29	38	EL30	28	34	40	53	EL30	32	39	46	60	EL30	33	40	48	62	EL30	38	46		72
45° Elbow	EL45	25	31	36	47	EL45	26	32	37	49	EL45	31	38	45	59	EL45	42	51		79	EL45	41	51	60	79	EL45	50	61		95
90° Elbow	EL90	38	46	55	72	EL90	39	48	56	74	EL90	47	57	68	89	EL90	54	66		102	EL90	63	77	91	119	EL90	75	92		142
Tapered Increaser (2 Step)	OT	16	20	23	30	OT	26	32		49	OT	32	39	46	60	OT	38	46		72	OT	43	53	62	81	OT	48	59		91
Step Increaser (1 Step)	OS.	14	17	20	26	OS	16	20	23	30	OS	18	22	26	34	OS	44	54	63	83	0S	19	23	27	81	OS.	20	24	29	38
Drain Section	DS	13	16	19	25	DS	13	16	19	25	DS	16	20	23	30	DS	17	21	24	32	DS	18	22	26	34	DS	20	24	29	38
Support/Guide Accessories																														
Half Angle Ring	HR	6	6	7	7	HR	7	7	7	8	HR	7	7	8	9	HR	8	8	9	9	HR	9	9	9	9	HR	9	9	9	9
Full Angle Ring	FR	12	12	13	14	FR	13	13	14	16	FR	14	14	16	18	FR	16	16	18	18	FR	18	18	18	18	FR	18	18	18	19
Plate Support Assembly	PA	23	23	25	28	PA	25	25	28	31	PA	28	28	31	35	PA	31	31	35	40	PA	35	35	40	42	PA	40	40	42	43
Wall Support Assembly	WA	34	34	38	41	WA	38	38	41	43	WA	41	41	43	45	WA	43	43	45	46	WA	45	45	46	48	WA	46	46	48	51
Wall Guide Assembly	WG	32	32	37	38	WG	37	37	38	38	WG	38	38	38	38	WG	38	38	38	38	WG	38	38	38	38	WG	38	38	39	39
Floor Guide Assembly	FG	18	18	21	23	FG	21	21	23	25	FG	23	25	25	28											FG	28	28	28	30
Connection Accessories																														
Boiler Kit	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2
Seal Ring	SR	1	1	1	1	SR	4	4	4	4	SR	4	4	4	4	SR	4	4	4	4	SR	5	5	5	5	SR	5	5	5	5
Flange Adapter	FD	26	32	37	49	FD	34	41	49	64	FD	32	39	46	60	FD	38	46	55	72	FD	43	52	62	81	FD	47	57	68	89
Clamp Flange	CF	8	8	9	9	CF	9	9	9	10	CF	9	9	10	10	CF	10	10	10	11	CF	10	10	11	11	CF	11	11	11	11
Flanged Hood Transition	TS	2	2	3	4	TS	4	5	6	8	TS	4	5	6	8	TS	4	5	6	8	TS	5	6	7	9	TS	5	6	7	9
Unflanged Hood Transition	TSU	2	2	3	4	TSU	4	5	6	8	TSU	4	5	6	8	TSU	4	5	6	8	TSU	5	6	7	9	TSU	5	6	7	9
Fan Adapter	FA	21	26	30	40	FA	25	31	36	47	FA	31	38	45	59	FA	36	44	52	68	FA	40	49	58	76	FA	46	56	66	87
Roof Penetrations																														
Storm Collar	SC	5	5	5	5	SC	5	5	5	6	SC	5	5	6	6	SC	6	6	6	7	SC	6	6	7	7	SC	7	7	7	8
Tall Flashing	TF	11	11	12	13	TF	12	12	13	16	TF	13	13	16	19	TF	16	16	19	21	TF	19	19	21	22	TF	21	21	22	23
Pitched Tall Flashing	PTF	12	12	13	14	PTF	13	13	14	18	PTF	14	14	18	20	PTF	18	18	20	22	PTF	20	20	22	24	PTF	22	22	24	25
Ventilated Thimble	THB	32	32	34	36	THB	34	34	36	38	THB	36	36	38	40	THB	38	38		41	THB	40	40	41	42	THB	41	41		44
Ventilated Tall Flashing	VTF	16	16	18	18	VTF	18	18	18	20	VTF	18	18	20	20	VTF	20	20	22		VTF	22	22	26	28	VTF	26	26	28	30
Ventilated Storm Collar	VSC	8	8	8	8	VSC	8	8	8	9	VSC	8	8	9	9	VSC	9	9	9	11	VSC	9	9	11	11	VSC	11	11	11	12
Ventilated Thimble Assembly	MVT	65	65	72	73	MVT	72	72	73	82	MVT	73	75	82	89	MVT	82	82		92	MVT	89	89	92	96	MVT	92	92	96	
Ventilated Support Assembly	MRS	65	65	72	73	MRS	72	72	73	82	MRS	73	75	82	89	MRS	82	82	89	92	MRS	89	89	92	96	MRS	92	92	96	
Pitched Thimble Assembly	PVT	ı	72			PVT	79		80		PVT	80	80		98	PVT	90	90	98		PVT	98	98			PVT			106	
Terminations		12	1 2	,,	00	1 11	11	, ,	00	70	1 4 1	00	00	70	70	'''	/ 0	70	70	102		70	70	102	100	1 41	102	102	100	110
Closure Ring	CR	3	3	3	3	CR	3	3	3	3	CR	3	3	3	3	CR	3	3	3	3	CR	3	3	3	3	CR	3	3	3	4
Chimney Top	CT	-	-		-	CT	-	-	-		CT		-	-		CT	_	-			CT	-				CT	-		-	7
Stack Cap	SK	19	19	19	10	SK	21	21	21	21	SK	27	27	27	27	SK	33	33	33	33	SK	40	40	40	40	SK	30	30	30	30
Stack Cap Exit Cone	EC		16	19	19 25		13	16	19	25	EC	14	17	20	26	EC	16	20	23	30	EC	18	22	26	40 34		26	32	37	30 49
		13				EC							20					22								EC				
Flip Top Mitor Cut	FL	16	16	16	16	FL	18	18	18	18	FL	20		20	20	FL	22			22	FL	24	24	24	24	FL	26	26		26
Miter Cut	MC	15	15	15	15	MC	17	17	17	17	MC	20	20	20	20	MC	22	22	22	ZZ	MC	24	24	24	24	WC	27	27	27	27
Miscellaneous		10		7.	0.0		F .	,,	7.0	100	00		7.	0.0	117	20		00	0.0	100	00	70	0.5	107	100	00	70	0.5	110	1.47
Guy Section	GS	49	60	/1	93	GS	54	66	/8	102	GS	62	76	89	117	GS	68	83	98	129	GS	70	85	101		GS	78	95	112	147
Explosion Relief Valve	ER	130		-		ER	145				ER	200				ER	210			•	ER	220		-		ER				
Vee Band	VB	2	2	2	2	VB	2	2	2	2	VB	2	2	2	2	VB	3	3	3	3	VB	3	3	3	3	VB	3	3	3	3
		ıο	2	2	2	OBV	2	2	2	2	OBV	2	2	2	2	OBV	3	3	3	3	OBV	3	3	3	3	OBV	3	3	3	3
Overlapping Vee Band	OBV	2																								-				
	CB HCB	1	1	2 2	2	CB HCB	2	2	2	2	CB HCB	2 2	2	2	3	CB HCB	2 2	2	3	3	CB HCB	3	3	3	3	CB HCB	3	3	3	3

PRODUCT WEIGHT (Lbs.)

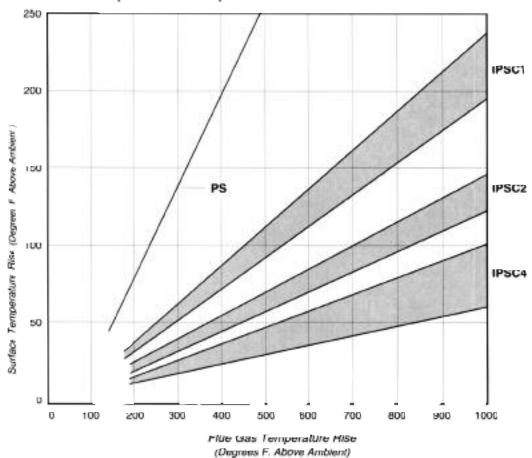
	DADT 28" Chimney																													
PART								him					Chim					Chim				2" (8" C			
	Code	PS	(1	(2	C 4	Code	PS	(1	(2	(4	Code	PS	(1	(2	(4	Code	PS	Cl	(2	C 4	Code	PS	(1	(2	(4	Code	PS	(1	(2	(4
Double Wall Pipe																														
60" Length	60	70	٠.	110	•	60	-	100	•	-	60	-	110	•	•	60	-	•	•	-	60	•	•	•	•	60	•	•	•	•
42" Length 30" Length	42 30	78 49	95 60	112 71	93	42 30	84 53	102 65	76	100	42 30	90 56	110	81	106	42 30	62	76	89	117	42 30	86	105	124	142	42 30	98	120	141	105
18" Length	18	32	39	46	60	18	34	41	49	64	18	35	43	50	66	18	39	48	56	74	18	67	82		127	18	76	93	109	
Adjustable/Variable Pipe	10	JZ	37	40	00	10	34	41	47	04	10	ارد	40	30	00	10	37	40	30	/4	10	07	02	70	127	10	70	73	107	144
30" Adjustable Pipe	AG30	58	71	84	110	AG30	59	72	85	112	AG30	60	73	86	113	AG30	69	84	99	130	AG30	109	133	157	206	AG30	125	153	180	236
18" Adjustable Pipe	AG18					AG18					AG18					AG18					AG18	-				AG18				
Lined Bellows Joint	BJ	12	15	17	23	BJ	-		-	-	BJ	-	-	-	-	BJ	-	-	-	-	BJ	-	-		-	BJ	-	-		-
30" Variable Pipe	VL30	58	71	84	110	VL30	59	72	85	112	VL30	60	73	86	113	VL30	69	84	99	130	VL30	109	133	157	206	VL30	125	153	180	236
18" Variable Pipe	VL18	40	49	58	76	VL18	44	54	63	83	VL18	48	59	69	91	VL18	56	68	81	106	VL18	78	95	112	147	VL18	89	109	128	168
Double Wall Fittings																														
90° Tee	MT	71	87		134	MT	81	99	117		МТ	90	110			MT	109		157		MT			204		MT		268		
90° Tee -Grease	GMT	87		125		GMT	99	121	143		GMT	109				GMT	131		189		GMT	171		246		GMT		312		
45° Tee Lateral 90° Wye	JL JY	135	165		255 172	JL JY	151 98	120	217 141	285 185	JL JY	167	204 127	240 150		JL JY	130		300 187		JL JY	162	303 198			JL JY	280 194	342 237	279	
Drain Tee Cap	TC	16	20	23	30	TC	18	22	26	34	TC	19	23	27	36	TC	22	27	32	42	TC	29	35		55	TC	36	44	52	
Cleanout Tee Cap	TCN	16	20	23	30	TCN	18	22	26	34	TCN	19	23	27	36	TCN	22	27	32	42	TCN	29	35	42	55	TCN	36	44	52	
15° Elbow	EL15	42	51	60	79	EL15	45	55	65	85	EL15	49	60	71	93	EL15	55	67		104	EL15	70	85	101		EL15	83	101	120	
30° Elbow	EL30	42	51	60	79	EL30	45	55	65	85	EL30	50	61	72	95	EL30	58	71		110	EL30	74	90	107		EL30	88	107	127	
45° Elbow	EL45	57	70	82	108	EL45	61	74	88	115	EL45	65	79	94	123	EL45	80	98	115	151	EL45	101	123	145	191	EL45	121	148	174	229
90° Elbow	EL90	86	105	124	163	EL90	91	111	131	172	EL90	96	117	138	181	EL90	120	146	173	227	EL90	152	185	219	287	EL90	182	222	262	344
Tapered Increaser (2 Step)	OT	53	65	76	100	OT	57	70	82	108	OT	60	73	86	113	OT	88	108	127	166	OT	100	122	144	189	OT		•	-	-
Step Increaser (1 Step)	OS.	28	34	40	53	OS.	35	43	50	66	OS.	42	51	60	79	0S	60	73		113	0S	75	92	108		OS.	90	110	130	
Drain Section	DS	21	26	30	40	DS	23	28	33	43	DS	25	31	36	47	DS	25	31	36	47	DS	42	51	60	79	DS	48	59	69	91
Support/Guide Accessories																														
Half Angle Ring	HR	9	9	9	10	HR	9	9	10	10	HR	10	10	10	13	HR	10	10	13	14	HR	13	13		25	HR	14	14		26
Full Angle Ring	FR	18	18	19	19	FR	19	19	19	21	FR	19	19	21	26	FR	21	21	26	29	FR	26	26	29	49	FR	29	29		55
Plate Support Assembly Wall Support Assembly	PA WA	42	42 48	43 51	46 54	PA WA	43	43 51	46 54	54 58	PA WA	46 54	46 54	54 58	67 74	PA WA	54	54 58	67 74	81	PA WA	74	67 74		127 140	PA WA	81 88	81 88	117 127	
Wall Guide Assembly	WG	39	39	39	40	WG	39	39	40	43	WG	40	40	43	54	WG	43	43	54	88 65	WG	54	54	65	102	WG	65	65		123
Floor Guide Assembly	110	07	07	07	UF	****	07	07	TU	TU	FG	31	31	34	42	FG	34	34	42	50	FA	42	42		79	FG	50	50	72	
Connection Accessories											'	•	٠.	٠.		'	•	٠.		50				50			50	50		, ,
Boiler Kit	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2	BK	2	2	2	2
Seal Ring	SR	6	6	6	6	SR	6	6	6	6	SR	7	7	7	7	SR	9	9	9	9	SR	12	12	12	12	SR	14	14	14	14
Flange Adapter	FD	50	61	72	95	FD	59	72	85	112	FD	68	83	98	129	FD	77	94	111	146	FD	86	105	124	163	FD	102	124	147	193
Clamp Flange	CF	11	11	11	12	CF	11	11	12	14	CF	12	12	14	16	CF	14	14	16	19	CF	16	16	19	30	CF	19	19	27	36
Flanged Hood Transition	TS	6	7	9	11	TS	6	7	9	11	TS	7	9	10	13	TS	9	11	13	17	TS	12	15	17	23	TS	14	17		26
Unflanged Hood Transition	TSU	6	7	9]]	TSU	6	7	9	11	TSU	7	9	10	13	TSU	9	11	13	17	TSU	12	15	17	23	TSU	14	17		26
Fan Adapter Roof Penetrations	FA	48	59	69	91	FA	55	67	19	104	ŀΑ	65	79	94	123	FA	74	90	107	140	FA	83	101	120	15/	FA	99	121	143	18/
Storm Collar	SC	7	7	8	8	SC	8	8	8	9	SC	8	8	9	10	SC	9	9	10	13	SC	10	10	13	10	SC	13	13	19	25
Tall Flashina	TF	22	22	23	25	TF	23	23	25	26	TF	25	25	26	33	TF	26	26	33	34	TF	33	33	34	62	TF	34	34	49	64
Pitched Tall Flashing	PTF	24	24		27	PTF	25	25	27	29	PTF	27	27	29	36	PTF	29	29	36	37	PTF	36	36		68	PTF	37	37	53	
Ventilated Thimble	THB	42	42	44	48	THB	44	44	48	54	THB	48	48	54	64	THB	54	54	64	83	THB	64	64		121	THB	83	83	120	
Ventilated Tall Flashing	VTF	28	28		32	VTF	30	30	32	34	VTF	32	32		42	VTF	34	34	42	45	VTF	42	42	45		VTF	45	45		85
Ventilated Storm Collar	VSC	11	11	12	12	VSC	12	12	12	13	VSC	12	12	13	14	VSC	13	13	14	16	VSC	14	14	16	26	VSC	16	16	23	30
Ventilated Thimble Assembly	MVT	96	96	100	102	MVT	100	100	102	122	MVT						122	122	146	173	MVT	146	146	173	276	MVT	173	173	249	327
Ventilated Support Assembly	MRS	96	96	100	102	MRS	100	100	102	122	MRS	102	102	122	146	MRS	122	122	146	173	MRS	146	146	173	276	MRS	173	173	249	327
Pitched Thimble Assembly	PVT	-	-	-	-	PVT	-	-	-	-	PVT	-	-	-	-	PVT	-	-	-	-	PVT	-	-	-	-	PVT	-	-	-	-
Terminations	60		•													CD				_	CD		,	_			_	-		
Closure Ring	CR	3	3	4	4	CR	4	4	4	4	CR	4	4	4	6	CR	4	4	6	7	CR	6	6	7	11	CR	7	7	10	13
Chimney Top	CL	-	-	-	-	CT					CT SK	-	-	-	-	CT	- /7	67	67	- /7	CT	- 0.4	84	0.4	- 0.4	CT	101	101	101	101
Stack Cap Exit Cone	SK EC	50 34	50 41	50 49	50 64	SK EC	55 41	55 50	55 59	55 77	EC	59 47	59 57	59 68	59 89	SK EC	67	76		67 117	SK EC	84 78	95	84 112		SK EC	93	101 113	101	
Flip Top	FL	J4 -	71	4/		FL	-	-	٠.	-	FL	-	J1	-	-	FL	02	-	-	-	FL	-		-	-	FL	-	110	104	-
Miter Cut	WC	30	30	30	30	MC	34	34	34	34	MC	41	41	41	41	MC	50	50	50	50	MC	80	80	80		MC	98	98	98	
Miscellaneous	""	"	50	30	50			٠,	٠.	٠.		''	•••	••	••		"	50	50			"	50		••			. 0	. 0	. 0
Guy Section	GS	82	100	118	155	GS	81	106	125	164	GS	90	110	130	170	GS	101	123	145	191	GS	160	195	230	302	GS	184	224	265	348
Explosion Relief Valve	ER	-	-	-		ER	-	-	-	-	ER	-			-	ER	-		-	-	ER			-	-	ER	-		-	-
Vee Band	VB	4	4	4	4	VB	4	4	4	4	VB	4	4	4	4	VB	5	5	5	5	VB	5	5	5	5	VB	5	5	5	5
Overlapping Vee Band	OBV	4	4	4	4	OBV	4	4	4	4	OBV	4	4	4	4	OBV	5	5	5	5	OBV	5	5	5	5	OBV	5	5	5	5
Channel Band	CB	3	3	3	3	CB	3	3	3	5	CB	3	3	5	6	CB	5	5	6	7	CB	6	6	7	11	CB	7	7		13
Half Channel Band	HCB	3	3	3	3	HCB	3	3	3	5	НСВ	3	3	5	6	HCB	5	5	6	7	HCB	6	6	7	11	HCB	7	7	10	13

Material Thickness - Model PS

		Inner		Outer	
Air Space	Size	Gauge*	Material	Gauge*	Material
]"	5" - 32"	20	.035" - 304 SS	24	.025" Alum Steel
		20	or .035" - 316 SS	24	or 304 & 316 SS
1"	0./1	20	.035" - 304 SS	21	.034" Alum Steel
l l'	36"	20	or .035" - 316 SS	20	or .035" 304 & 316 SS
]"	42" - 48"	18	.048" - 304 SS	21	.034" Alum Steel
		18	or .048" - 304 & 316 SS	20	or .035" 304 & 316 SS

^{*} Gauge is approximate.

Approximate Outer Pipe Surface Temperatures



Operating Temperatures and Clearances

Criteria	Type L Vent	Restaurant Grease Duct	Building Heating Appliance Chimney*	1400° F. Factory-Built Chimney
Application	Chimneys and stacks for appliances Listed suitable for venting with Type L or Type B venting systems.	Cooking Appliances Ventilation Hoods Restaurant Grease Ducts Pizza Oven Exhausts	Low and High Pressure Steam Boilers Diesel and Turbine Exhausts Building Heating Equipment	Industrial Furnaces Processing Equipment Kilns and Ovens Diesel and Turbine Exhausts
Maximum Operating Temperatures	550° F Continuous 1700° F. Intermittent	500° F. Continuous 2000° F. Intermittent	1000° F. Continuous 1400° F. Intermittent	1400° F. Continuous 1800° F. Intermittent
Clearances To Combustibles: Model PS	N.A.	6, 8 & 10" I.D. — 5" 12" I.D. — 6" 14" I.D. — 7" 16" I.D. — 8" 18" I.D. — 9" 20" I.D. — 10" Over 20" I. D. — 18"	6"-36" I.D. — 6" Exterior —10" Interior 42"-48" I.D. — 6" Exterior — 18" Interior	Exterior and Interior 6"-24" I.D. — 15" Over 24" I.D. — 24"
Model IPSC1	5-24" I.D. — 3"	5-6" I.D. — 2" 8-16" I.D. — 3" 18-24" I.D. — 4" 26-32" I.D. — 5" 36" I.D. — 6" 42-48" I.D. — 7"	5-8" I.D. — 1" 10-16" I.D. — 2" 18-24" I.D. — 3" 26-32" I.D. — 4" 36" I.D. — 5" 42-48" I.D. — 6"	5-6" I.D. — 1" 8-16" I.D. — 2" 18-24" I.D. — 3" 26-32" I.D. — 4" 36" I.D. — 5" 42-48" I.D. — 6"
Models IPS C2 &C4	5-24" I.D. — 2"	5-6" I.D. — 1" 8-16" I.D. — 2" 18-24" I.D. — 3" 26-32" I.D. — 4" 36" I.D. — 5" 42-48" I.D. — 6"	5-16" I.D. — 1" 18-24" I.D. — 2" 26-32" I.D. — 3" 36" I.D. — 4" 42-48" I.D. — 5"	5-16" I.D. — 1" 18-24" I.D. — 2" 26-32" I.D. — 3" 36" I.D. — 4" 42-48" I.D. — 5"

^{*}Under the "Building Heating Appliance Chimney" Listing, 5" through 24" Model IPS have qualified for UL's additional, optional "Type HT" rating for chimneys for certain appliance venting applications; especially solid fuel.

NOTES

Models PS and IPS

Prefabricated Pressure Piping Systems Standard 1-Year Warranty

Selkirk Metalbestos warrants the chimney, grease duct and engine exhaust system and components against functional failure due to defects in material and workmanship for a period of one year from date of delivery to the construction site. Functional failure is defined as any failure of the system or component to perform its intended function of exhausting, without adverse leakage, combustion by-products from engine operation or heating equipment. During this period, any system or component supplied by Selkirk Metalbestos failing to perform its intended function will be repaired or replaced at the manufacturer's option, following determination by a factory-authorized inspector that a functional failure has occurred.

This warranty is limited to repair or replacement of the product plus shipping cost to the failure location. This warranty does not cover any labor costs for removal or replacement of the defective product, nor does this warranty cover any system components not furnished by Selkirk Metalbestos and installed as part of the system.

This limited warranty is extended to the purchaser subject to the satisfaction of the following conditions:

- Generally accepted engineering practices have been followed to determine that sizing and material specifications are suitable for the application and environment involved.
- The undamaged components have been correctly installed in accordance with the installation instructions published by Selkirk Metalbestos at the time of shipment.

Selkirk Metalbestos assumes no liability for incidental or consequential damages of any kind or for any damages resulting in whole or in part from misuse, improper installation, or inadequate maintenance of the system or any component part thereof. This warranty is in lieu of all other express warranties or guarantees of any kind. All implied warranties, including merchantability and fitness, are limited to the duration of the express warranty contained herein. Selkirk Metalbestos neither assumes nor does it authorize any other person to assume on its behalf any other liability in connection with the sale of its products.

For prompt warranty service, contact the nearest Selkirk Metalbestos
Commercial/Industrial Venting Products Agent, or Selkirk Metalbestos
Customer Service Department, State Route 93 & Sutton Road, Logan, Ohio
43138

or

1820 East Fargo, Nampa, Idaho 83687

Models PS and IPS

Prefabricated Pressure Piping Systems **Extended 10-Year Warranty**

Selkirk Metalbestos warrants the chimney, grease duct, engine exhaust system and components against functional failure due to defects in material and workmanship for a period of ten years from date of delivery to the construction site. Functional failure is defined as any failure of the system or a component to perform its intended function of exhausting, without adverse leakage, combustion by-products from engine operation or boiler heating equipment. During this period, any system or component supplied by Selkirk Metalbestos failing to perform its intended function will be repaired or replaced at the manufacturer's option, following determination by a factory-authorized inspector that a functional failure has occurred.

This warranty is limited to repair or replacement of the product plus shipping cost to the failure location. This warranty does not cover any labor costs for removal or replacement of the defective product, nor does this warranty cover any system components not furnished by Selkirk Metalbestos and installed as part of the system.

This limited warranty is extended to the purchaser subject to the satisfaction of the following conditions:

- System sizing and design has been performed by Selkirk Metalbestos
 personnel, and design parameters provided to Selkirk Metalbestos by the
 responsible engineer were and are accurately representative of the
 operating conditions.
- The undamaged components have been correctly installed in accordance with system design and sizing as performed by Selkirk Metalbestos and installation instructions published by Selkirk Metalbestos at the time of shipment.
- Proper precautions have been taken to insure that boiler or engine combustion air is free of solvent or refrigerant vapors or any halogenated compound which may cause acid condensates to form within the chimney.
- Selkirk Metalbestos has supplied the entire chimney or exhaust system from boiler/engine outlet to the termination of the stack.
- 5) Prior to start-up and thereafter, exposed aluminized steel surfaces are protected with a minimum of one base coat of primer and one finish coat of heat-resistant and corrosive-resistant paint at all times. Stainless steel surfaces need not be primed or painted.

Selkirk Metalbestos assumes no liability for incidental or consequential damages of any kind or for any damages resulting in whole or in part from misuse, improper installation, or inadequate maintenance of the system or any component part thereof. This warranty is in lieu of all other express warranties or guarantees of any kind. All implied warranties, including merchantability and fitness, are limited to the duration of the express warranty contained herein. Selkirk Metalbestos neither assumes nor does it authorize any other person to assume on its behalf any other liability in connection with the sale of its products.

For prompt warranty service, contact the nearest Selkirk Metalbestos Commercial/Industrial Venting Products Agent, or Selkirk Metalbestos Customer Service Department, State Route 93 & Sutton Road, Logan, Ohio

COMPLIMENTARY SERVICES FROM SELKIRK...

FIELD TECHNICAL SERVICES

To assist users of our products, Metalbestos® venting specialists throughout the U.S. conduct field investigations to help solve unusual venting problems. They also give assistance on building code and materials approval questions.

For complicated projects, our technical staff can prepare detailed takeoffs from architectural drawings. And, the Selkirk seminars are still another valuable field aid available to contractors, building officials and utility service people.

FACTORY ENGINEERING SERVICES

The Selkirk venting laboratory is one of the most advanced in the world and has conducted hundreds of tests to solve unusual venting problems.

The Selkirk engineering staff provides design services for special product applications and for installations requiring complex or unusual manifold systems.

SALES SPECIALISTS

Selkirk Metalbestos® representatives throughout North America are qualified to provide complimentary field service to assist contractors, builders, engineers and architects in designing Boiler Stacks



and Breeching, Grease Ducts, Diesel and Turbine Exhausts, Marine Exhausts, and Ducts, Freestanding Stack Systems, and Residential Chimney and Gas Vent Systems. Contact the Selkirk Metalbestos® Regional Office nearest you for assistance.



Selkirk Inc. offers customers a 10 Year Limited Warranty on all Metalbestos Venting Systems, subject to certain warranty conditions. For a copy of the warranty, please contact us or visit our website.







HEADQUARTERS

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www.selkirkinc.com

SELKIRK L.L.C. is a leading manufacturer of venting products for residential, commercial and industrial applications. Current operations include locations in the United States, Canada and Mexico. SELKIRK L.L.C. has been supplying the finest venting products for over 75 years.